

## ESTIMATION OF THE SUBSURFACE AFTERBURNING TIME OF MAGNESIUM CONGLOMERATES

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This work continues the cycle of analytical processing of the results of experiments on the combustion of magnesium conglomerates. In particular, to compare the processes of high-temperature combustion of single particles (index 0) and conglomerates (index 1), evaluations of the criterion of Bio:  $Bi_{(0)}/Bi_{(1)} = 1.53 \cdot 10^{-3} \ll 1$ . The estimate indicates that there is practically no temperature gradient along the radius of the particle, in contrast to the conglomerate. At the same time, layer-by-layer melting and evaporation of the initial powder characterize the combustion of conglomerates. Accordingly, the combustion of conglomerates acquires a pronounced staged character: the first, diffusion stage is replaced by subsurface afterburning. The thermokinetics of the second stage of combustion is determined primarily by the change in the diffusion of oxygen through the oxide residue on the surface of the conglomerate. Estimation of the afterburning time was based on the model of oxidant motion in macropores [1], as well as on the assumption of a linear nature of the dependence of the flux density on the ratio of partial pressure to the thickness of the oxide coat. Thus, taking into account the two-stage combustion leads to the equation for burn-up time

$$\tau_a = \beta \nu_1 (S_f P_2')^{-1} (\rho_c^{0.5} M_S)^{2/3}, \quad (1)$$

where  $\nu_1$  - is the stoichiometric coefficient for Mg reaction of interaction of Mg with  $O_2$ ;  $\beta = 0.192$ ;  $P_2'$  - is the partial pressure of  $O_2$  in the environment; the  $S_f$  coefficient determines the oxygen flux density through the oxide coatings;  $\rho_c$  - is the conglomerate density;  $M_S$  - is the mass of magnesium at the beginning of the second stage of combustion.

The estimates of the time  $\tau_a$  and the results of experiments on two-stage combustion of conglomerates are in satisfactory agreement.

### References

1. D.Zhang, F. Peng and X. Liu. Protection of magnesium alloys: From physical barrier coating to smart self-healing coating. *Journal of Alloys and Compound*, Volume 853, 2021, 157010.